

Evasi e Castelnuevo S.r.l.	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: 02/2017		
			Rev. No.: 0		
Manufacturer name/address/ Web page:	Evasi e Castelnuevo Srl Via Carlo Porta, 1 – 23861 Cesana Brianza (LC) Tel 031-655936 Fax 031-656627 E mail info@evasi-e-castelnuevo.com web site www.evasi-e-castelnuevo.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A 182 F 53 – MDS D54 rev. 5				
Manufacturing Summary doc. No.:	MS 02/2017			Rev. No.: 0	
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg				
Mandatory conditions and sub-contractors:	Sorbit Srl Heat treatment I-TT Lab srl Tests Laboratory Sidertest Srl Tests Laboratory				
Other information:	Raw material suppliers: Valbruna Spa- Cogne spa- Sandvik Spa or other approved mill				
Qualification expires:	Five (5) years				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forgings in closed die	TR02/2017	115	115 max	12,0	24
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: 18-04-2017 Daniela Carnati 		Checked by/Date: 18-04-2017 Maurizio Castelnuevo 		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):  Kiwa Teknologisk Institutt Sertifisering as			Signature/Date: 20-04-2017 		

Evasi e Castelnuovo S.r.l.	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 03/2017 Rev. No.: 0							
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Reference standard	NORSOK M-650, Edition 4											
Material designation and MDS No.:	ASTM A 182 F 55 – MDS D54 rev. 5											
Manufacturing Summary doc. No.:	MS 03/2017				Rev. No.: 0							
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg											
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Forgings in closed die	TR02/2017	115	115 max	12,0	24							
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Qualified/Accepted by (company name /address):  Kiwa Teknologisk Institutt Ring as			Signature/Date: 20-04-2017 									

Evasi e Castelnuovo S.r.l.	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: 04/2017								
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Reference standard	NORSOK M-650, Edition 4										
Material designation and MDS No.:	ASTM A 182 F 44 – MDS R14 rev. 5										
Manufacturing Summary doc. No.:	MS 04/2017			Rev. No.: 0							
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg										
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Tested and qualified thickness and weight											
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg						
Forgings in closed die	TR04/2017	115	115 max	12,0	24						
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 Kiwa Teknologisk Institutt Sertifisering as											

Evasi e Castelnuovo S.r.l.	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: 01/2017								
			Rev. No.: 0								
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Reference standard	NORSOK M-650, Edition 4										
Material designation and MDS No.:	ASTM A 182 F51/F60 – MDS D44, rev. 5										
Manufacturing Summary doc. No.:	MS 01/2017			Rev. No.: 0							
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg										
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Forgings in closed die	TR01/2017	115	120 max	12,0	24						
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