Evasi e			Record (QT	R)	QTR. No.: 01/2022		
Castelnuovo	NORSOK M-650						
S.r.l.					Rev. No.: 0		
Manufacturer name/address/ Web page:	Via Carlo Po Tel 031-6559 E mail info@	Evasi e Castelnuovo Srl Via Carlo Porta, 1 – 23861 Cesana Brianza (LC) Tel 031-655936 Fax 031-656627 E mail info@evasi-e-castelnuovo.com web site www.evasi-e-castelnuovo.com					
Reference standard	NORSOK M-	650, Edition 4		*			
Material designation and MDS No.:	ASTM A 182	ASTM A 182 F51/F60 – MDS D44, rev. 6					
Manufacturing Summary doc. No.:	MS 01/2022	MS 01/2022 Rev. No.:					
Products and manufacturing process(es):	Bodies, bonn	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg					
Mandatory conditions and sub-contractors:		Sorbit Srl Heat treatment  I-TT Lab srl Tests Laboratory  Sidertest Srl Tests Laboratory					
Other information:		Raw material suppliers: Valbruna Spa- Cogne spa- Sandvik Spa or other approved mill					
Qualification expires	Five (5) years	s (24 March 202	7)				
	Tested and	qualified th	ickness and	weight			
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test pid weigh kg	1		
Forgings in closed die	TR01/2017	115	120 max	12,0	24		
	Qualific	ation/accept	ance signati	ures			
Manufacturer:	Prepared by/Date: 25-03-2022 Daniela Carnati  Maurizio Castelnuovo  Munto						
N	ORSOK M-650 for not exempt any p	supply of the abourchaser from his	ve listed products	and materiansure that t	this qualification is valid		
Qualified/Accepted b			Signature/Date:	AND DESCRIPTION OF THE PERSON			
	kiwa qualified		Holes	50	De		

Evasi e	Qualification Test Record (QTR)				QTR. No.: 02/2022		
Castelnuovo	NORSOK M-650						
S.r.l.			Rev. No.: 0				
Manufacturer name/address/ Web page:	Via Carlo Po Tel 031-6559 E mail info@	Evasi e Castelnuovo Srl Via Carlo Porta, 1 – 23861 Cesana Brianza (LC) Tel 031-655936 Fax 031-656627 E mail info@evasi-e-castelnuovo.com web site www.evasi-e-castelnuovo.com					
Reference standard	NORSOK M-	650, Edition 4					
Material designation and MDS No.:	ASTM A 182	ASTM A 182 F 53 – MDS D54 rev. 6					
Manufacturing Summary doc. No.:	MS 02/2022				Rev. No.: <b>0</b>		
Products and manufacturing process(es):	Bodies, bonn	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg					
Mandatory conditions and sub-contractors:		Sorbit Srl Heat treatment  I-TT Lab srl Tests Laboratory  Sidertest Srl Tests Laboratory					
Other information:	Raw material approved mill	Raw material suppliers: Valbruna Spa- Cogne spa- Sandvik Spa or other approved mill					
Qualification expires	Five (5) years	s (24 March 202	7)				
	Tested and	qualified th	ickness and	weight			
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test pie weigh kg			
Forgings in closed die	TR02/2017	115	115 max	12,0	24		
	Qualifica	ation/accept	ance signat	ures			
Manufacturer:  The manufacturer							
No This acceptance does	ORSOK M-650 for not exempt any p for his products w	supply of the aborurchaser from his ithin the essential	ve listed products responsibility to en variables of NORS	and materiansure that the SOK M-650.	ls. nis qualification is valid		
Qualified/Accepted b	y (company name	/address):	Signature/Date:	25-03-202	22		
	kiwa qualified		Haran				

Evasi e	Qualification Test Record (QTR)				QTR. No.: 03/2022		
Castelnuovo	NORSOK M-650				Rev. No.: <b>0</b>		
S.r.l.	,						
Manufacturer name/address/ Web page:	Via Carlo Po Tel 031-6559 E mail info@	Evasi e Castelnuovo Srl Via Carlo Porta, 1 – 23861 Cesana Brianza (LC) Tel 031-655936 Fax 031-656627 E mail info@evasi-e-castelnuovo.com web site www.evasi-e-castelnuovo.com					
Reference standard	NORSOK M-	NORSOK M-650, Edition 4					
Material designation and MDS No.:	ASTM A 182	F 55 – MDS D54	4 rev. 6	•	٩		
Manufacturing Summary doc. No.:	MS 03/2022	MS 03/2022					
Products and manufacturing process(es):	Bodies, boni	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg					
Mandatory conditions and sub-contractors:		Sorbit Srl Heat treatment I-TT Lab srl Tests Laboratory Sidertest Srl Tests Laboratory					
Other information:		Raw material suppliers: Valbruna Spa- Cogne spa- Sandvik Spa or other approved mill					
Qualification expires	Five (5) years	s (24 March 202	27)				
	Tested and	qualified th	ickness and	weight			
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test pie weigh kg			
Forgings in closed die	TR02/2017	115	115 max	12,0	24		
	Qualific	ation/accept	ance signat	ures			
Manufacturer:	Prepared by/Date: 25-03-2022 Daniela Carnati  Mult  Checked by/Date: 25-03-2022 Maurizio Castelnuovo  Mult						
N	ORSOK M-650 for not exempt any p	supply of the abourchaser from his	ve listed products	and materiansure that the	his qualification is valid		
Qualified/Accepted b			Signature/Date:				

Evasi e Castelnuovo	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: <b>04/2022</b>		
S.r.l.			Rev. No.: 0				
Manufacturer name/address/ Web page:	Via Carlo Po Tel 031-6559 E mail info@	Evasi e Castelnuovo Srl Via Carlo Porta, 1 – 23861 Cesana Brianza (LC) Tel 031-655936 Fax 031-656627 E mail info@evasi-e-castelnuovo.com web site www.evasi-e-castelnuovo.com					
Reference standard	NORSOK M-	NORSOK M-650, Edition 4					
Material designation and MDS No.:	ASTM A 182	F 44 – MDS R14	ł rev. 6	•	•		
Manufacturing Summary doc. No.:	MS 04/2022				Rev. No.:0		
Products and manufacturing process(es):	Bodies, boni	Forgings in closed die Bodies, bonnets and valves components and fittings Forging according customer drawing up to 115 mm and 24 Kg					
Mandatory conditions and sub- contractors:		Sorbit Srl Heat treatment  I-TT Lab srl Tests Laboratory  Sidertest Srl Tests Laboratory					
Other information:	1	Raw material suppliers: Valbruna Spa- Cogne spa- Sandvik Spa or other approved mill					
Qualification expires	Five (5) years	s ( 24 March 202	27)				
	Tested and	qualified th	ickness and	weight			
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test pie weigh kg	,		
Forgings in closed die	TR04/2017	115	115 max	12,0	24		
	Qualific	ation/accept	ance signat	ures			
Manufacturer:	Prepared by/Date: 25-03-2022 Daniela Carnati  Maurizio Castelnuovo  Membo  Terer and this QTR are evaluated and found to be in compliance with the requirements of						
N	ORSOK M-650 for	supply of the abo	ve listed products	and materia			
	for his products w	ithin the essential	variables of NORS	SOK M-650	).		
Qualified/Accepted b	y (company name KIV/2 qualified VORSOK M-650	/address):	Signature/Date:	25-03-20			